



PRODUCTS FOR REPLACEMENT. SOLUTIONS FOR YOUR BUSINESS.

For over 100 years, Andersen has built a reputation for innovation, reliability and customer support. In fact, Andersen® is the most trusted brand of windows and doors among builders and remodelers. Today, we're bringing that same commitment to window and patio door replacement contractors. No one is more dedicated to delivering the replacement solutions you need than Andersen.

Whether it's custom-sized windows designed specifically for replacement, tools to get more jobs, or an easier way to order, Andersen has solutions to help your business and to make you look good to your customers. And because your reputation is the cornerstone of your business, we back* you as only Andersen can — with time-tested products, a renowned limited warranty* and support that gives homeowners confidence and peace of mind.

With Andersen, you're not just choosing replacement windows and doors. You're choosing the most trusted name in the industry.



ALL OF THE WINDOWS AND DOORS FEATURED IN THIS BROCHURE ARE CUSTOM-SIZED TO FIT YOUR PROJECTS.

REPLACEMENT SOLUTIONS FOR EVERY JOB.

We put the same industry-leading quality and standards you've come to know and trust into every replacement window and patio door. With Andersen, you get the replacement solutions you need, the comfort and low maintenance your customers want and the confident installs your reputation requires.



AVAILABLE IN CUSTOM SIZES FOR REPLACEMENT:

400 Series Woodwright® windows

400 Series casement and awning windows

400 Series tilt-wash double-hung insert windows

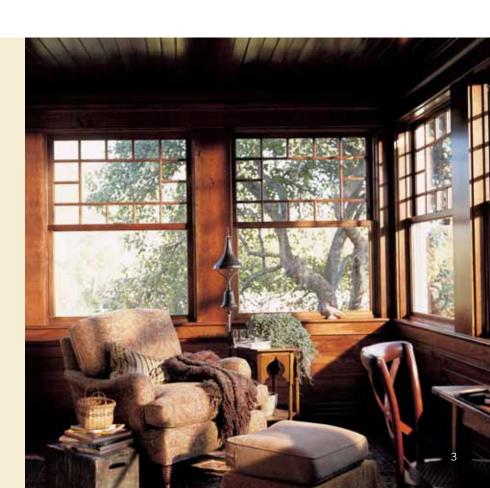
400 Series specialty windows

400 Series bay, bow and box windows

400 Series Frenchwood® patio doors

200 Series gliding patio doors

Storm doors





We understand you need support before, during and after the sale. That's why we offer more than just replacement windows and doors. We offer tools for growing your business every step of the way.



Credibility for your business that comes from offering the number-one clad window brand in North America among builders.

Selection bag with tools such as real color and hardware finish samples, literature and more to help your customers select products.

Andrews No.

Sales support including beautiful, photo-filled consumer catalogs to help sell your customers, plus product guides with complete, detailed information on all of our products.





EASIER TO ORDER PRODUCTS

Measurement guides that simplify the ordering process to make sure your order is right the first time.

Sill angle finder, specially designed for existing double-hung windows, helps select the correct double-hung insert to maintain the original appearance of the home.

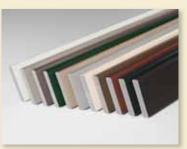


Products designed specifically for replacement make your job easier.

Custom sizes are available with all Andersen® replacement products to provide a perfect fit for any project in any architectural style.

Installation kit with backer rod, screws, shims and complete instructions is included with replacement casement windows. replacement awning windows and double-hung insert windows to consistently provide quality installations.





Time-saving translucent film helps protect Andersen® 400 Series and 200 Series windows and doors during delivery and construction, minimizes time spent masking on the jobsite, and then peels away for a spotless window.

Cellular Fibrex® trim board is available in 10-foot lengths that are 3 ½" wide by ¾" thick. Available in the same 11 colors as the exterior trim system, this solid trim board can be cut or ripped to size and can be fastened using nails or screws.



Andersen® aluminum coil stock can be ordered to match any of our 11 trim colors. Made from .019-gauge aluminum, it's available in 24" x 50' rolls. Color-matched 1 1/4" stainless steel trim nails are also available and can be ordered in one-pound boxes.

Andersen® exterior trim for windows installs in about five minutes. See page 7 for details.



The Andersen national service network includes over 900 factory-trained service provider companies to resolve both warranty and nonwarranty requests, so you can spec Andersen® products with confidence.

Replacement parts are readily available, even for some products that were discontinued 50 years ago.



ANDERSEN EXCLUSIVES

We strive to engineer and build products that are different and better than any others on the market. It's an approach we've embraced for over 100 years. That's because we believe our job is to do more than just make windows and doors. It's to make your job easier, and to make you look good to your customers today and for years to come.



TRUSCENE® INSECT SCREENS

Andersen® TruScene® insect screens for windows provide more than 50% greater clarity than our aluminum insect screens for a beautifully unobstructed view. And they let in more fresh air and sunlight, while doing a better job of keeping out small insects.

TRUSCENE® INSECT SCREENS — 50% GREATER CLARITY

PERMA-SHIELD® EXTERIORS

The Andersen® Perma-Shield® system gives our 400 Series and 200 Series products a tough, protective shell that safeguards the wood inside. Perma-Shield® exteriors repel water, resist dents and won't peel, flake, blister or corrode,*

so they stay beautiful for years* and are virtually maintenance-free.

EXTERIOR TRIM SYSTEM

When you're replacing windows, doors or siding, Andersen® exterior trim saves time and money. In fact, you can install a preassembled trim surround in about five minutes per window. It eliminates measuring, cutting, mitering and filling nail holes while providing an exceptional fit and finish.

Choose from a variety of profiles, plus 11 factory-finished colors that won't fade, flake, blister, chalk or peel no matter what the climate.* Trim can match window and door colors, or select complementary colors to create a variety of looks. Color-matched drip caps are included. Cornices or a decorative drip cap are also available.



Red Rock trim and cornice with Sandtone window





TRIM COLORS

Prairie Grass



Dove Grav

Printing limitations prevent exact color duplication. See your Andersen supplier for actual color samples.

Canvas



PATENTED FIBREX® MATERIAL

Fibrex® composite material contains 40% pre-consumer reclaimed wood fiber by weight, so it's environmentally smart. It also provides these additional benefits for you and your customers:

- Two times stronger than vinyl won't bend, rot, pit or corrode.*
- Available in dark colors that won't fade, flake, blister, chalk or peel.*
- Blocks thermal transfer nearly 700 times better than aluminum to help reduce heating and cooling bills.
- Retains its stability and rigidity in all climates for exceptional durability.
- Andersen exterior trim is made with Fibrex® material, and it's also used as a component in other Andersen® products.



ANDERSEN®

WINDOW & PATIO DOOR OVERVIEW

Whether you need an insert window, a replacement casement window, a full-frame replacement window or patio door, Andersen has custom-sized products for every opening, price point and preference. The information here will give you a quick, at-a-glance overview of our replacement offerings for each Andersen® product line.



REPLACEMENT WINDOWS

400 Series replacement windows offer a classic blend of engineering and craftsmanship with traditional styling. Plus, they feature beautiful wood interiors that add value to homes — so your customers aren't just replacing, they're upgrading.

400 SERIES REPLACEMENT WINDOW OPTIONS:

- Full-frame and insert double-hung windows
- Full-frame casement windows
- Full-frame awning windows
- Full-frame and insert stationary windows
- Full-frame specialty windows
- Full-frame bay and bow windows

WINDOW & PATIO DOOR HARDWARE FINISHES





REPLACEMENT PATIO DOORS

Andersen® 400 Series hinged and gliding patio doors for replacement offer traditional styling, wide wood profiles and quality construction methods, including mortise-and-tenon dowel joints. Andersen 200 Series replacement gliding patio doors feature sleek, narrow profiles with a larger glass area for a contemporary appearance.

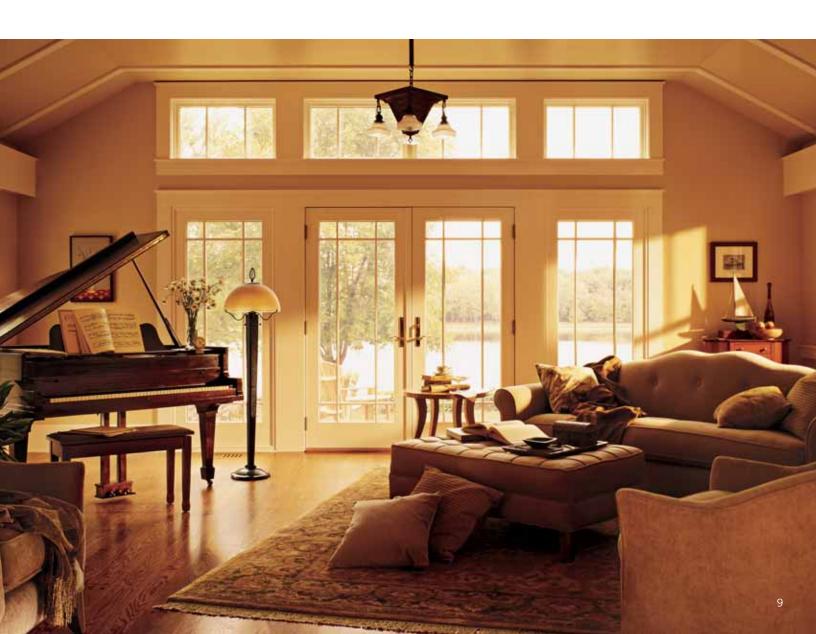
400 SERIES REPLACEMENT PATIO DOOR OPTIONS:

- Gliding patio doors
- Hinged inswing patio doors
- Hinged outswing patio doors

200 SERIES REPLACEMENT PATIO DOOR OPTION:

• Gliding patio doors





GLASS OPTIONS

Andersen has the glass you need to deliver the energy savings and performance your customers want. There's an option for every climate, project and customer, plus glass that meets ENERGY STAR® qualifications in all climate zones. Check with your supplier for the selections that meet ENERGY STAR® qualifications in your area.

	ENERGY		LIGHT		
	U-FACTOR	SOLAR HEAT GAIN COEFFICIENT	VISIBLE LIGHT TRANSMITTANCE	UV PROTECTION	
GLASS	How well a product prevents heat from escaping.	How well a product blocks heat caused by sunlight.	How much visible light comes through a product.	How well a product blocks ultraviolet rays.	
SmartSun™ Thermal control similar to tinted glass, but with the visible light transmittance of clear glass.	• • • •	• • • •	• • • •	• • • •	
Low-E4®/Low-E Outstanding overall performance for climates where both heating and cooling costs are a concern.	• • • •	• • • •	• • • •	• • • •	
Sun Outstanding thermal control in southern climates where less solar heat gain is desired.	• • • •	• • • •	• • • •	• • • •	
Dual-Pane High visibility with basic thermal performance.	• • • •	0000	• • •	0000	

ADDITIONAL GLASS OPTIONS*

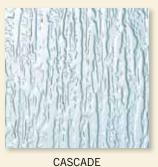
Tempered safety glass (standard on patio doors).

Laminated glass for added strength, enhanced security and sound control.

Patterned glass to let in light while obscuring vision (patterns shown below).







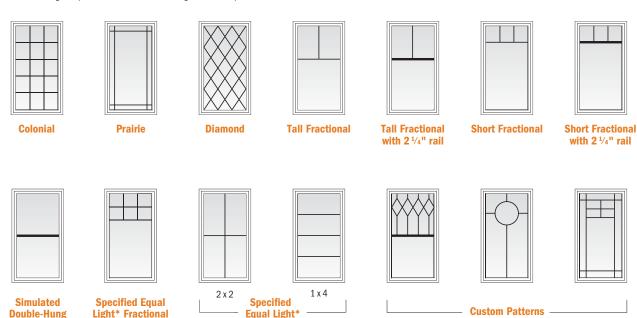


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GRILLE OPTIONS

With Andersen, you'll find grille patterns, widths and configurations to fit any architectural style or the taste of any homeowner. If you're replacing windows and doors, we can match virtually any existing grille. We'll even work with you and your customers to create custom patterns.

Note: Some grille options not available in all configurations and products.



Contact your Andersen supplier for your custom needs.

GRILLE CONFIGURATIONS

Our 2 1/4-inch-wide

grille can make a casement window look like a double-hung.

Full Divided Light

For an authentic look, full divided light grilles are permanently applied to the interior and exterior of the window with a spacer between the glass.

> Permanent Exterior Permanent Interior with Spacer

Simulated Divided Light

Simulated divided light offers permanent grilles on the exterior and interior with no spacer between the glass. We also offer permanent exterior grilles with removable interior grilles in natural wood or prefinished white.



Permanent Exterior Permanent Exterior Removable Interior



Permanent Interior

Convenient **Cleaning Options**

Removable interior grilles come off for easy cleaning. Andersen® Finelight[™] grilles are installed between the glass panes and feature a contoured 1" or ¾" profile.



Removable Interior Grille



Finelight™ Grilles-Between-the-Glass

^{*}Specify number of same-size rectangles across or down.



DOUBLE-HUNG WINDOWS



400 SERIES WOODWRIGHT® WINDOWS

Woodwright® windows help replicate the look of traditional architecture. Their thick, sloped sills and historically accurate grille patterns bring old-world character to homes of all ages. To help match existing interiors when replacing or remodeling, you can order them in a variety of wood species, with custom extension jambs, and with a range of hardware and grille options, including custom grilles.

Woodwright® windows give you the option to use a variety of graceful arches that can add an uncommon elegance.





Archtop



Unequal Arch

Springline"



400 SERIES WOODWRIGHT® INSERT WINDOWS

Woodwright® insert windows give you all the advantages of Woodwright® full-frame windows, plus they install faster and easier while keeping the mess and disruption to a minimum. In most cases, you can even keep the original trim and preserve the character of your customers' homes. **Installation kit included.**



400 SERIES TILT-WASH

INSERT WINDOWS

All the features of our best-selling double-hung windows — including their energy-efficient design and wide array of decorative and performance options — are now available in an insert window that's faster and easier to install.





NARROLINE® CONVERSION KIT

For homes with Andersen® Narroline® windows that were made after 1967, our quick conversion kit lets you turn them into tilt-wash double-hung windows with High-Performance™ Low-E4® glass.

WHY CHOOSE ANDERSEN® DOUBLE-HUNG WINDOWS FOR REPLACEMENT?

- Available at a variety of price points and with an array of options.
- Choose from insert and full-frame options.
- Insert units feature a 3 ¼" jamb pocket for ease of installation and accurate fit.
- Installation kit and exterior stop covers included with each insert window.



INSTALLATION EXTRAS

Exterior stop covers and installation kits are included with all Andersen® double-hung insert windows. Kit contains backer rod, screws, shims and complete instructions. Stop covers provide a clean transition from the new window to the existing opening.

400 SERIES STANDARD DOUBLE-HUNG HARDWARE





400 SERIES WOODWRIGHT® WINDOWS

400 SERIES TILT-WASH WINDOWS

Stone | White

Stone | White

400 SERIES OPTIONAL DOUBLE-HUNG HARDWARE*

ESTATE™







k & Keeper Hand Lift

Antique Brass | **Bright Brass** | Brushed Chrome | Distressed Bronze Distressed Nickel | Oil Rubbed Bronze | Polished Chrome | Satin Nickel

TRADITIONAL







Antique Brass | Bright Brass | Brushed Chrome | **Oil Rubbed Bronze** Polished Chrome | Satin Nickel

CLASSIC SERIES™







Sash Lift

Stone | White

Stone | White

Finger Lifts
Stone | White

DOUBLE-HUNG WINDOW FEATURES Low-Maintenance **Exteriors** White Sandtone Terratone® **Forest Green** Interiors Maple Oak Pine White **Easy Cleaning** Tilt-to-Clean Sash **Grilles Full Divided Light** Simulated Divided Light Finelight[™] (Grilles-Between-the-Glass) **Removable Interior Grilles** Glass Low-E4® Low-E4® Sun Low-E4® SmartSun™ **Unit Sizes** Minimum Width 21 5/8" 16 1/2" 21 1/4" AVAILABLE IN ALL Maximum Width 45 5/8" 45 5/8" 44 7/8" STANDARD NARROLINF® Minimum Height 36 7/8" 26 3/4" 35 3/8" WINDOW 91 3/4" SIZES Maximum Height 76 7/8" 78"

For complete technical details, visit andersenwindows.com.

Or reference an Andersen® product guide.



CASEMENT | AWNING WINDOWS



400 SERIES CASEMENT WINDOWS

The Andersen® 400 Series casement window is our best-selling casement window. It has an extremely energy-efficient design and a solid wood sash that's covered inside and out by low-maintenance Perma-Shield® cladding to protect against water damage. The interior features rich, natural pine.



400 SERIES REPLACEMENT CASEMENT WINDOWS

This window has the same customerpleasing features as our 400 Series casement window, but comes fully prepped for replacement with predrilled, throughthe-jamb installation holes and the nailing flange removed. Thick replacement extension jambs are also available to preserve the original alignment of trim and paint lines. **Installation kit included.**



400 SERIES AWNING WINDOWS

These windows are built on the same platform as our casement windows and deliver the same outstanding performance.



400 SERIES REPLACEMENT AWNING WINDOWS

Like our replacement casement, this window comes without a nailing flange and is available with thick replacement extension jambs to preserve the original alignment of trim and paint lines. It also has predrilled, throughthe-jamb installation holes, so it installs easily from inside or out. **Installation kit included.**

WHY CHOOSE ANDERSEN® CASEMENT AND AWNING WINDOWS FOR REPLACEMENT?

- Available with or without a seamless vacuum-formed nailing flange.
- Installation kit included with replacement casement and replacement awning units.
- Predrilled, through-the-jamb installation holes on replacement casement and awning windows for quicker, easier installation.
- Perma-Shield* cladding around the entire sash repels water, resists dents and stays beautiful for years*







INSTALLATION KIT

Contains flat, self-hanging shims, backer rod, installation screws and complete instructions.

400 SERIES CASEMENT & AWNING HARDWARE*



ESTATE™

Antique Brass | Bright Brass | Brushed Chrome Distressed Bronze | Distressed Nickel | Oil Rubbed Bronze Polished Chrome | Satin Nickel



CLASSIC SERIES™

Stone | White



TRADITIONAL FOLDING

Antique Brass | Black | Bright Brass | **Distressed Bronze** Oil Rubbed Bronze | Gold Dust | Satin Nickel Stone | White



CONTEMPORARY FOLDING

Black | Bright Brass | Gold Dust | Oil Rubbed Bronze Satin Nickel | Stone | White



CASEMENT & AWNING WINDOW FEATURES	400 SERIES CASEMENT	400 SERIES REPLACEMENT CASEMENT	400 SERIES AWNING	400 SERIES AWNINGEMENT
Low-Maintenance Exteriors				
White				
Sandtone				
Terratone®				
Forest Green				
Interiors				
Pine				
White				
Grilles				
Full Divided Light				
Simulated Divided Light				
Finelight™ (Grilles-Between-the-Glass)				
Removable Interior Grilles				
Glass				
Low-E4®				
Low-E4® Sun				
Low-E4® SmartSun™				
Dual-Pane				
Unit Sizes				
Minimum Width	17"	17"	24 1/8"	24 1/8"
Maximum Width	84 5/8"	35 7/8"	84 5/8"	71 7/8"
Minimum Height	24 1/8"	24 1/8"	17"	17"
Maximum Height	71 7/8"	71 7/8"	48"	48"

For complete technical details, visit andersenwindows.com.

Or reference an Andersen® product guide.



SPECIALTY | STATIONARY WINDOWS

400 SERIES SPECIALTY WINDOWS

Andersen® 400 Series specialty windows give you the ability to replace uniquely shaped windows. Ask your Andersen supplier for further details.







ARCHED TOP



TRAPEZOID



All specialty windows shown here are available in custom sizes.

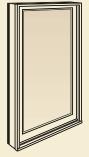


HALF CIRCLE

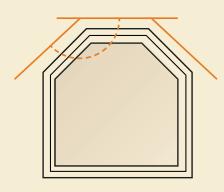
PICTURE AND TRANSOM WINDOWS

Andersen offers custom-sized picture and transom windows to complement the sizes and profiles of our double-hung, casement and awning windows and patio doors.



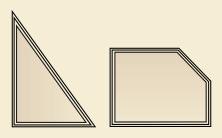






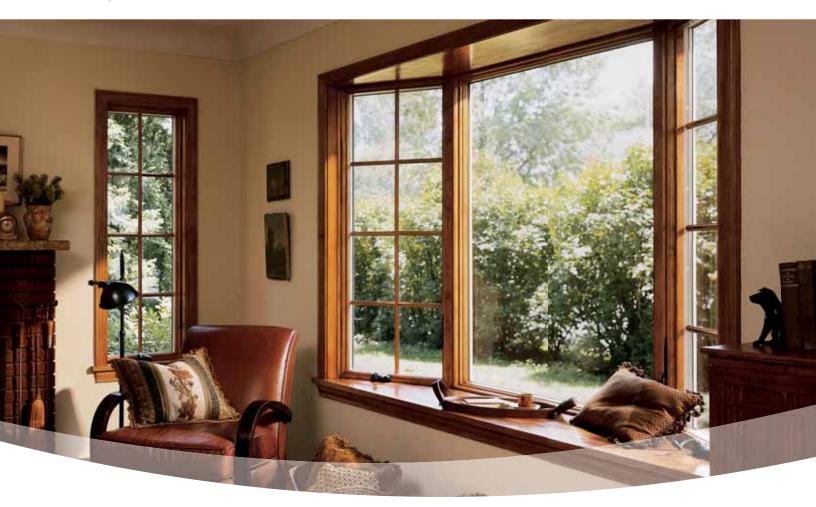
400 SERIES FLEXIFRAME® WINDOWS

Flexiframe® windows are available in custom sizes and can be designed in nearly any shape made with straight lines, providing no angle is less than 14 degrees. When other window companies say it can't be done, Andersen does it easily — and beautifully.



EXAMPLES OF ALTERNATIVE SHAPES

BAY, BOW & BOX WINDOWS



Andersen® 400 Series bay, bow and box units utilize all of the individual qualities of our Woodwright,® tilt-wash and casement windows. They can easily replace traditional flat windows, which means you can give customers an opportunity to dramatically change a room without major remodeling. Each is delivered as a complete unit to speed installation. Custom sizes are available for casement units, and all offer a choice of pine veneer or oak veneer head and seat boards. We also offer a cable support system for easier installation.







вох

BAY

See the Andersen® Product Guide for more information.



GLIDING PATIO DOORS



400 SERIES FRENCHWOOD® GLIDING PATIO DOORS

With interiors that feature wide wood profiles in a variety of species, Frenchwood® gliding patio doors have the old-world character of traditional French doors, but also offer the convenience and space savings no hinged door can provide. Available assembled or unassembled.



200 SERIES NARROLINE® GLIDING PATIO DOORS

Our 200 Series Narroline® gliding patio doors combine the beauty of natural wood with sleek contemporary profiles to maximize views and fill homes with sunlight. Available assembled or unassembled.



200 SERIES PERMA-SHIELD® GLIDING PATIO DOORS

A tried-and-true classic, Perma-Shield® gliding patio doors are protected inside and out with rigid vinyl cladding to give homes a contemporary look while keeping maintenance to a minimum. Available assembled or unassembled.

WHY CHOOSE ANDERSEN® GLIDING PATIO DOORS FOR REPLACEMENT?

- Available at a variety of price points and with an array of options.
- Available assembled or unassembled for easier transport up stairs or to hard-to-reach areas.
- Insect screens located on the outside of the door for added convenience.
- Easy, time-tested operation.





All gliding patio doors shown here are available in custom sizes.



Stationary

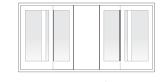
Panel

Two-Panel

Right Open



Two-Panel Left Open



Four-Panel Center Open

When replacing a three-panel door, combine a stationary panel with a two-panel operating unit.

400 SERIES/200 SERIES GLIDING PATIO DOOR HARDWARE*



Distressed Bronze **Distressed Nickel**



Distressed Bronze Distressed Nickel



Antique Brass Bright Brass **Brushed Chrome** Oil Rubbed Bronze Polished Chrome Satin Nickel

NEWBURY®



Bright Brass Oil Rubbed Bronze Satin Nickel



Antique Brass **Bright Brass** Oil Rubbed Bronze



Antique Brass Bright Brass Oil Rubbed Bronze Satin Nickel



ALBANY

Black **Gold Dust** Stone White



TRIBECA® Stone White



Or reference an Andersen® product guide.



HINGED PATIO DOORS



400 SERIES FRENCHWOOD® HINGED INSWING PATIO DOORS

Frenchwood® hinged inswing patio doors are a good choice for opening to a small balcony, deck or patio, and are often used in colder climates where snow might build up outside the door. They are available in one-, two- and three-panel units. These doors can also replace a gliding door to give you a wider entryway.



400 SERIES FRENCHWOOD® HINGED OUTSWING PATIO DOORS

Frenchwood® hinged outswing patio doors are often used in warmer climates and allow furniture, artwork and decorations to be placed closer to the entryway. They are available in one- and two-panel configurations. These doors can also replace a gliding door to give you a wider entryway.



MULTI-POINT LOCKING SYSTEM

The Frenchwood® hinged patio door has a multi-point locking system with two hook bolts above and below the center deadbolt. This system provides added weathertightness and enhanced security.



EXTERIOR KEYED LOCK

A six-pin key cylinder lock is available for all patio doors in styles and finishes that coordinate with hardware. This lock allows the patio door to be locked and unlocked from the exterior.



RAMPED SILL INSERT

Ramped sills provide a smooth transition from interior to exterior and can be used with a retractable insect screen, but not a gliding insect screen.

Shown here with an Andersen® Frenchwood® patio door.

(Specifier must check with local and federal officials to determine if product meets accessibility codes.) For inswing doors only.



ADJUSTABLE HINGES AND REMOVABLE DOOR PANELS

Adjustable hinges have ball-bearing pivots for smooth, frictionless movement. They offer easy horizontal and vertical adjustment, plus a quick-release feature for easy panel removal. The release feature is ideal for transporting large units up stairs or to other hard-to-reach areas. Removable panels also simplify finishing.



All hinged patio doors shown here are available in custom sizes.

AVAILABLE COMBINATIONS







Single Two-Panel

Three-Panel Available for 400 Series inswing patio doors only.

400 SERIES HINGED PATIO DOOR HARDWARE*



Distressed Bronze **Distressed Nickel**



ENCINO®



NEWBURY®

Distressed Bronze Distressed Nickel

Antique Brass Bright Brass Brushed Chrome Oil Rubbed Bronze Polished Chrome

Satin Nickel



ANVERS®

Bright Brass Oil Rubbed Bronze Satin Nickel





Bright Brass Oil Rubbed Bronze



WHITMORE®





ALBANY

Black **Gold Dust** Stone White



Stone White



For complete technical details, visit andersenwindows.com. Or reference an Andersen® product guide.



STORM DOORS



If you're replacing windows and doors for your customers, chances are their storm doors also need replacing. We have a full line of storm doors with the styles, innovative features, energy efficiency and low-maintenance designs homeowners want. And since they're made with the craftsmanship you'd expect from Andersen, you'll look as good as the storm doors you install. Ask your Andersen supplier for details about our complete line.

DOOR STYLE & VENTILATION OPTIONS





Oops-Proof Installation

We replace any parts lost or miscut during your storm door installation. Coverage good within 90 days of purchase.

Andersen has over 30 door styles and a variety of ventilation options.

ANDERSEN EXCLUSIVES



ANDERSEN INNOVATION

45-Minute Rapid Install System is the fastest and easiest storm door installation on the market. All it takes is basic tools and about 45 minutes.



Learn more at the Andersen channel on YouTube. Go to youtube.com/AndersenWindow.



Patented quick-release glass/insect screen change system makes switching between glass and insect screen fast and easy.





SplineLoc® insect screen has 3x greater holding strength than our standard insect screen.

Image for demonstration purposes only.
DO NOT STAND ON INSECT SCREEN.
Standing on the insect screen may damage the product and is not covered under the Lifetime Limited Warranty.

ANDERSEN BEAUTY

INSTALL

Andersen® storm doors are available in up to eight colors, up to 13 glass options and up to 10 hardware styles and finishes so you can add instant curb appeal, complement virtually any architectural style and suit any customer's taste.



STORM DOOR COLORS



Warranties, features and options will vary by door style. Not all are offered on all door styles.



Respect for the environment is nothing new at Andersen.

For more than a century, it's been part of who we are. Our commitment to recycle and reclaim materials began simply because it was good business. Now it's part of our commitment to sustainability and responsible stewardship of all our resources. Andersen is committed to providing you with long-lasting, energy-efficient windows and doors.



Andersen makes windows and doors that meet **ENERGY STAR**® performance requirements

in all 50 states. Andersen Corporation was awarded the U.S. Environmental Protection Agency's ENERGY STAR® Sustained Excellence Award in 2012.



Andersen is a charter member of the **U.S. Green Building Council** and a strong supporter of its LEED® (Leadership in Energy and Environmental Design) Green Building Rating System.



Andersen was the first window and door manufacturer with **Green Seal*** certified products. Please visit our website at andersenwindows.com for a list of certified products.



Come home to Andersen®.

andersenwindows.com